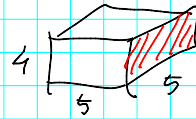


29/05/2019

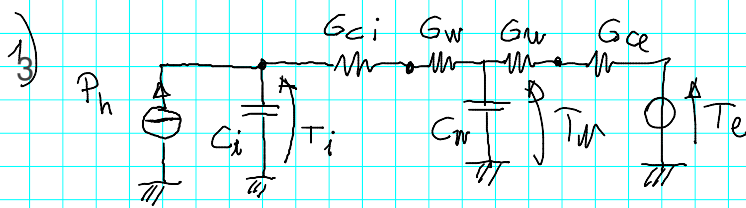
E1

Body of $5\text{ m} \times 5\text{ m} \times 4\text{ m}$ extension
density 1.1 kg/m^3
spec. heat $1020\text{ J/kg}^\circ\text{C}$



dispersing heat by convection ($\gamma = 8\text{ W/m}^2^\circ\text{C}$) to
a wall of surface $5 \times 4\text{ m}^2$, thickness 40 cm ,
density 3000 kg/m^3 , $c = 800\text{ J/kg}^\circ\text{C}$,
thermal conductivity $\lambda = 0.8$ (SI units)
and then by convection ($\gamma = 4$) to ext. Fixed T
Body connected to heater of max power 2 kW

- 1) Draw an electric equivalent for the physical system
 - 2) Estimate power needed to keep a 20°C difference of internal T wrt ext T
 - 3) Set up a control scheme for the internal (body) temperature acting on the heater, tune this control for a settling time of 10 min
 - 4) Discuss the heater sizing and provide some estimate of how fast it has to respond to its command
 - 5) Discuss the same sizing as for the energy cost of a T set point variation
-



C_i, C_w Heat capacities of internal (body) & wall
 G_{ci}, G_{ce} convective conductances (internal & external)
 G_w conductance of $1/2$ wall
 P_h heater power
 T_i, T_e, T_w internal, external & wall temperatures

$$4 \quad C_i = 5 \cdot 5 \cdot 4 \cdot 1,1 \cdot 1020 = 112200 \text{ J/}^\circ\text{C}$$

$$C_w = 5 \cdot 4 \cdot 0,4 \cdot 3000 \cdot 800 = 1920000 \text{ J/}^\circ\text{C}$$

$$G_{ci} = 5 \cdot 4 \cdot 8 = 160 \text{ W/}^\circ\text{C}$$

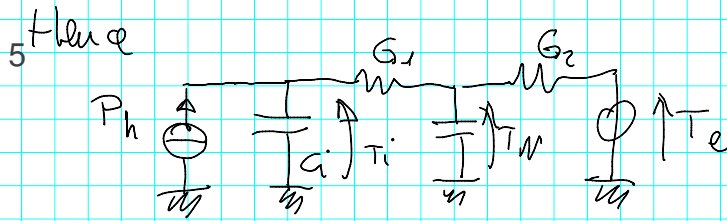
$$G_{ce} = 5 \cdot 4 \cdot 4 = 80 \text{ W/}^\circ\text{C}$$

$$G_w = 0,8 \frac{5 \cdot 4}{0,2} = 80 \text{ W/}^\circ\text{C}$$

$$\text{Series of } G_{ci} \text{ \& } G_w \Rightarrow G_1 = \frac{1}{\frac{1}{G_{ci}} + \frac{1}{G_w}} = 53$$

$$\frac{1}{G_1} = \frac{1}{G_{ci}} + \frac{1}{G_w}$$

$$\text{Series of } G_{ce} \text{ \& } G_w \Rightarrow G_2 = \frac{1}{\frac{1}{G_{ce}} + \frac{1}{G_w}} = 40$$



Dynamic model:

$$C_i \dot{T}_i = P_h - G_1 (T_i - T_w)$$

$$C_w \dot{T}_w = G_1 (T_i - T_w) - G_2 (T_w - T_e)$$

$$\begin{cases} \dot{T}_i = -\frac{G_1}{C_i} T_i + \frac{G_1}{C_i} T_w + \frac{1}{C_i} P_h \\ \dot{T}_w = \frac{G_1}{C_w} T_i - \frac{G_1 + G_2}{C_w} T_w + \frac{G_2}{C_w} T_e \end{cases}$$

$$6 \begin{bmatrix} \dot{T}_i \\ \dot{T}_w \end{bmatrix} = \begin{bmatrix} \frac{-53}{112200} & \frac{53}{112000} \\ \frac{53}{19200000} & \frac{-93}{19200000} \end{bmatrix} \begin{bmatrix} T_i \\ T_w \end{bmatrix} + \begin{bmatrix} \frac{1}{112200} & 0 \\ 0 & \frac{40}{19200000} \end{bmatrix} \begin{bmatrix} P_h \\ T_e \end{bmatrix}$$

time constants ≈ 2100 and 476000 seconds
 For controlling internal T can tolerate well T as fixed (in reality it is a very slow disturbance when viewed by the internal T loop)

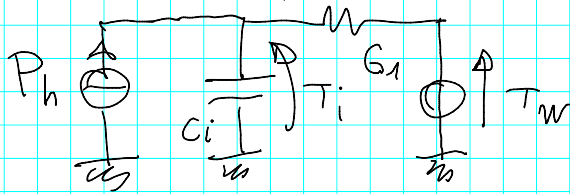
NOTE: cancel too slow a pole

\Rightarrow zero in controller at too slow a frequency

\Rightarrow control kicks

\Rightarrow waste of energy

2) For controlling T_i consider



$$C_i \dot{T}_i = P_h - G_1 (T_i - T_w)$$

$$(sC_i + G_1) T_i = P_h + (G_1 T_w)$$

↑
want to use this for control

$$8 \quad \frac{T_i(s)}{P_u(s)} = \frac{1}{sC_i + G_1} = \frac{1/G_1}{1 + s \frac{C_i}{G_1}} = \overline{II}(s)$$



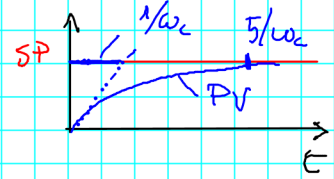
Choice of a structure for $R(s)$ & tuning

1st order II
 Speed spec only
 No tight control
 (slope of transients specified)

} $\Rightarrow PI$

9 Tuning

$$\text{Settling time} = \frac{5}{\text{cutoff frequency}} \Rightarrow \omega_c = \frac{5}{t_{\text{set}}}$$



Desired loop TF: $\frac{\omega_c}{s}$

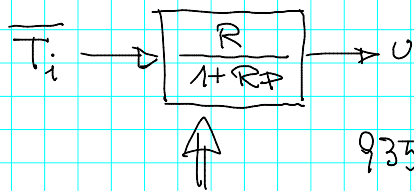
$$R = \frac{\omega_c/s}{P} = \frac{5}{t_{\text{set}} \cdot s} \frac{1 + s C_i/G_1}{1/G_1} \quad \text{integral time } \tau_i$$

$\frac{\text{Gain}}{\text{integral time}} \quad \frac{K}{\tau_i}$

$$\text{int. time } \tau_i = \frac{C_i}{G_1} = 2610$$

$$\text{gain } K = \tau_i \frac{5}{t_{\text{set}}} G_1 = 935$$

4b) When I apply a setpoint step, the control signal responds through the control sens. function

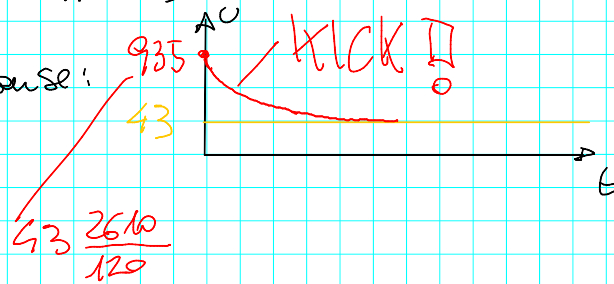


$$\frac{935 \frac{1+2610s}{2610s}}{1+935 \frac{1+2610s}{2610s} \cdot \frac{1/43}{1+2610s}} =$$

$$\frac{935(1+2610s)}{2610s + \frac{935}{43}} = \frac{43(1+2610s)}{1+120s}$$

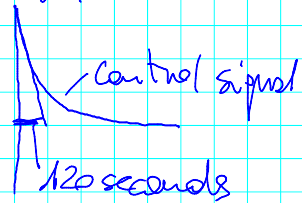
$$1 + \frac{U}{T_1} = 43 \frac{1 + 2610s}{1 + 120s}$$

unit step response:



this kick is inevitable for getting the required t_{set}
 However need 935 W of heater to not saturate
 for a 1°C set point change

12 IF I WANT that settling time I have to
oversize the heater significantly wrt the
size needed to sustain the steady state
How fast must the heater be?



its (dominant) TC must be well smaller than 120 s

